

Hydraulic Control Components

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AUMT 2325 Automatic
Transmission

Hydraulic Control Components

- ☐ Used to control the flow of fluid for the operation of the transmission.
- ☐ Controls:
 - Flow (on/off)
 - Flow amount
 - Flow direction
 - Flow timing

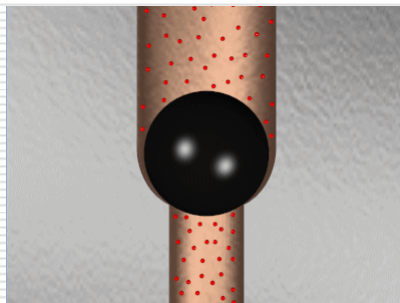
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Components

- ☐ Check ball
- ☐ Shuttle ball
- ☐ Poppet valve
- ☐ Puck
- ☐ Spool valve
- ☐ Orifice

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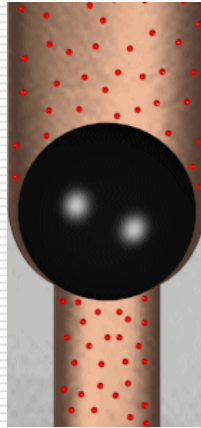
Check ball



- ☐ Used to allow flow of fluid in only one direction.
- ☐ Pressure down seats the ball and stops the flow.
- ☐ Pressure up unseats the ball and allows the flow.

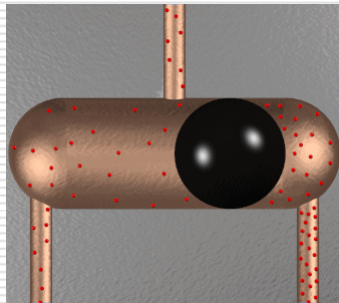
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Check Ball Operation



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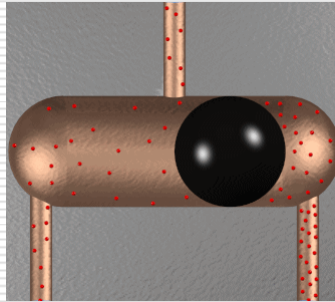
Shuttle Ball



- ❑ Used to allow only one exit for two possible entries.
- ❑ Pressure from bottom right forces ball to left sealing bottom left, this only allows fluid flow out top.

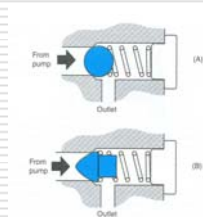
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Shuttle Ball Operation

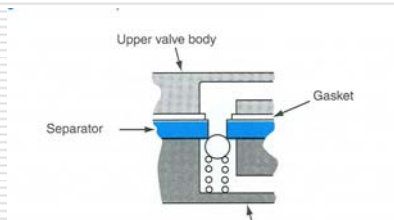


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Poppet ball/valve

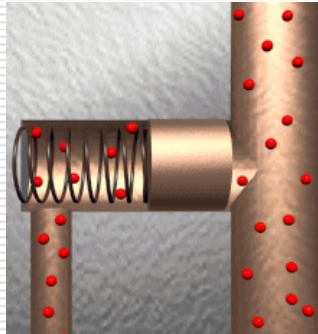


- Controls the pressure maximum applied to a circuit
- Can be a puck, ball, or needle style.



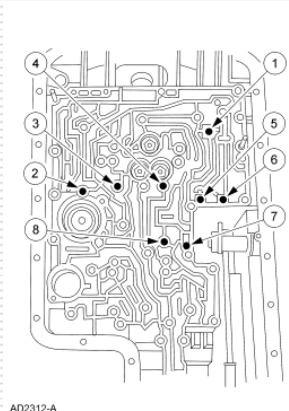
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Poppet Valve Operation



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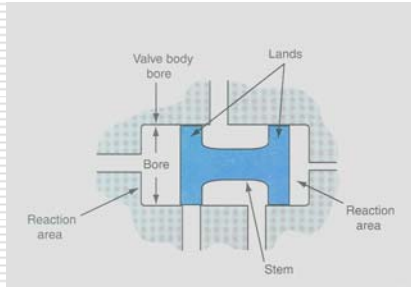
Check balls/ Shuttle balls/ Poppet valves



- ☐ Placement is extremely important.
- ☐ Locations may depend on model build date, vehicle model, load range, and engineer's whim.

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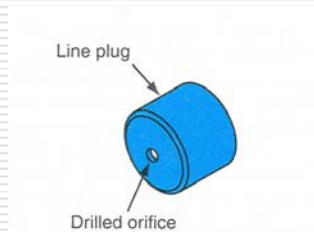
Spool Valve



- ❑ Used to control fluid flow and pressure.
- ❑ Valve parts:
 - Lands
 - Reaction area
 - Stem
- ❑ The valve body, case, or pump houses the valves.

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Orifice



- ❑ May be a poppet style orifice or simply an orifice in the separator plate.
- ❑ Used to create a pressure drop after or a pressure rise before.

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Pressure types

□ Static pressure:

- Pressure within a fluid when the fluid is not moving.
- Pressure will be equal on each side of the orifice in static pressure

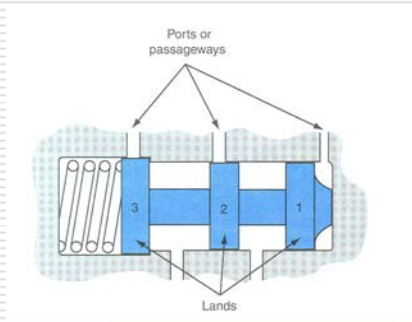
□ Dynamic pressure:

- Pressure within a fluid when the fluid is moving.
- Pressure will not be equal on each side of the orifice in a dynamic pressure

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Differential pressure valve

- Pressure applied to a differential pressure valve stem will cause it to move.



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